In order to be considered for this housing option, the following conditions must be met:

1. All students must be eligible to participate in Returning Resident Housing (review “Who is Eligible to Participate” on the Housing website: [http://housing.umich.edu/returning-resident](http://housing.umich.edu/returning-resident)).
2. All rooms must be filled.
3. This form (including signatures from each student and the statement noted above) must be submitted to the Housing Information Office no later than **12:00 pm (Noon) on January 17, 2018**. The Housing Information Office is located in the Student Activities Building, room 1011. We encourage actual paper submission to ensure there are no technological glitches in our receipt of your application.
4. Applicant groups can be mixed gender but must be single gender within a given room (i.e., a male and female cannot share a double room).

All applicants will be notified by email on January 19, 2018 (most likely after 12:00 pm Noon).

Please check your email frequently. If your group is offered a suite, everyone in the group must submit their contract within 24 hours; if there are any outstanding contracts for any group members, the assignment for the group will be rescinded and offered to another group. The group will be contacted by the Hall Director after contracts have been submitted to discuss what the group may be able to contribute to the community.

If you have questions about this application contact University Housing at housing@umich.edu.

Continued on next page
Please indicate the room each person will be living in if accepted into the 7 Person Suite in West Quad.

**Room 1: Ground Floor Double (Rate Type = RH-3)**

Student Name: ________________________________ UMID: ____________________________

Signature: ________________________________ Uniqname: ____________________________

Student Name: ________________________________ UMID: ____________________________

Signature: ________________________________ Uniqname: ____________________________

**Room 2: Ground Floor Double (Rate Type = RH-3)**

Roommate 1 Name: ________________________________ UMID: ____________________________

Signature: ________________________________ Uniqname: ____________________________

Roommate 2 Name: ________________________________ UMID: ____________________________

Signature: ________________________________ Uniqname: ____________________________

**Room 3: Ground Floor Single (Rate Type = RH-2)**

Roommate 1 Name: ________________________________ UMID: ____________________________

Signature: ________________________________ Uniqname: ____________________________

**Room 4: First Floor Double (Rate Type = RH-3)**

Student Name: ________________________________ UMID: ____________________________

Signature: ________________________________ Uniqname: ____________________________

Student Name: ________________________________ UMID: ____________________________

Signature: ________________________________ Uniqname: ____________________________

2018-2019 Returning Resident Housing Application for West Quad 7 Person Suite